



LEVELONE RACING - USA

**KAWASAKI / ZX-10R 2004-2005**

Carbon Fiber / Aluminum

GP Design (two.six.zero / three.three.zero)

Slip-On System (This system is designed for closed course use only)



**Parts List**

<i>Qty</i>	<i>Description</i>
1	Muffler (Moto-GP Style, 89mm) 6061 AL or 100% CF
1	Lightweight Slip-On Adapter
1	Low Profile Exhaust Header Clamp
1	Muffler Clamp (Satin or Black Satin Powder)
1	Clamp Adjustment Lever (Optional)
1	8mm x 16mm Socket Head Button Screw (Optional)
1	8mm Hex Nuts (Optional)
1	8mm External Tooth Lock Washer (Optional)
1	8mm Lock Washer(s) (Optional)
2	Slip-On Adapter Race Springs
1	Black High Temp Rubber Clamp Gasket
1	LevelOne Racing, High Temperature Decal
1	Spring Puller Tool

Read through the complete instruction manual before beginning the installation.

Other tools/parts needed:  
High Temperature RTV Silicone (such as Permatex Ultra Black).  
Light/Medium Grade Thread Locker

### Installation Instructions

- 1 After bike is cool make sure the bike is secured before beginning the installation.
- 2 Remove the fairing retaining clips and mounting bolt. Remove the stock mid pipe and muffler.
- 3 Apply a small amount of high temperature silicone (such as Permatex Ultra Black) to the inside of the exhaust inlet.
- 4 Attach the LOR exhaust canister to the slip-on tube adapter with the spring tabs aligned (make sure your hands are protected with a pair of gloves in case the tubes slip). You may have to squeeze the mid-pipe adapter tube to fit into the exhaust inlet as the mandrel bends may become slightly out of round due to a cut near the bend (the tube will take form once connected). Slide the canister all the way until the slip-on adapter seats fully against the exhaust inlet. Wipe off any excess silicone.
- 5 Place each spring over the exhaust side spring tabs and use the spring tool to pull the springs over the adapter spring tabs. Both springs must be secured for proper installation.
- 6 Apply a small amount of silicone sealer (such as permatex Ultra Black or Ultra Copper) to the inside (inlet side) of the slip-on adapter. Slide the low profile barrel clamp over the LevelOne Adapter pipe. Slide the slip-on adapter pipe over the stock header collector. Do not fully tighten the barrel clamp.
- 7 Place the round canister clamp with the rubber gasket over the rear of the exhaust and slide to the clamp location. Insert the original stock screw and 8mm washer through the exhaust clamp and finally through the foot peg. Mount the clamp to the outside of the stock muffler bracket. On the opposite side (towards the bike) place the stock 8mm lock washer and stock 8mm nut and start the thread. Do not fully tighten at this time.
- 8 Standing at the rear of the motorcycle, check the alignment of the muffler. You can adjust/rotate both the exhaust and mid-pipe adapter until the muffler is aligned properly.
- 9 Once everything is aligned fully tighten the exhaust canister clamp.
- 10 Fully tighten the low profile barrel clamp over the stock header.
- 11 Before you start the bike make sure all fingerprints and dirt have been removed from the canister and slip-on adapter. You may use rubbing alcohol to clean the slip-on adapter. After 75-100 miles check all bolts, etc for tightness. It is recommended to apply some light – medium grade thread locker to prohibit any bolts from loosening under the vibration from the bike.
- 12 Enjoy your LevelOne Racing exhaust system...

### Cleaning/Warranty

Please keep the exhaust system free of dirt and moisture. For cleaning use a mild cleaner with a soft cloth. Use rubbing alcohol on the mid-pipe adapter only (do not use rubbing alcohol on the satin black or carbon fiber canister).

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