



Parts List

<i>Qty</i>	<i>Description</i>
1	GP dB.Killer v2 / Low Volume Insert
1	Stainless Steel Locking Washer
2	Silicone Rubber O-Ring(s)
1	5mm Socket Head Bolt
1	13/64 Drill Bit

Universal LevelOne Racing dB.Killer v2 / Low Volume Insert

6061-T6 CNC Aluminum High Precision Low Volume Insert



Read through the complete instruction manual before beginning the installation.

Other tools/parts needed:
Hand Drill
4mm Hex key
Light Grade Thread Locker

Installation Instructions

- 1 **All GP style exhaust manufactured after 7/18/2008 will be a direct fit. Any systems built prior to this date may require a little sanding to the outer aluminum ring to create a perfect fit. Systems built prior to 3/22/08 may require even more light material removal. Remove the rubber o-ring prior to sanding.
- 2 Remove the exhaust from the motorcycle if it has been installed.
- 3 Place a piece of masking tape (or any available semi-thick tape) to the bottom of the outlet in between the two rivets (see figure 1). Place a dot exactly between the lower outlet seam and the bottom of the tig welded race lip.
- 4 With a center punch, strike the hole location to limit the drill bit from traveling and going offline.
- 5 Drill a 13/64" hole in the center location with the provided drill bit. You may have to rotate the drill to allow the 5mm fastening bolt proper clearance. See figure 2.
- 6 Insert the dB.Killer into the outlet of the exhaust and line up the drilled hole with the threaded connector. You may apply some light grade thread locker to ensure the killer does not loosen from the motorcycle inherent vibration. Place the locking washer over the 5mm allen bolt and thread the bolt securely to the insert. See figure 3 and 4 for the final installation views.
- 7 Be sure to check the silencer periodically for a secure fit.



Figure 1



Figure 2



Figure 3 (discontinued v1 dB.Killer shown)



Figure 4 (v2 dB.killer shown)